

**KEMCO PORTABLE MACHINING, A DIVISION OF
BOS MACHINE TOOL SERVICES, INC.
P.O. BOX 96 621 W. MAIN ST.
HILLSDALE, IL. 61257-0096
(309) 658-2233**

Company Name: _____

Billing Address: _____ City _____ State _____ Zip _____

Physical Address: _____ City _____ State _____ Zip _____
(where Press brake will be machined)

Contact Name: _____ Phone Number: _____

Email Address: _____ Accounts Payable Email: _____

1. Manufacturer/Model/Serial #, Tonnage, Length and Width of the Press brake bed _____
2. Is the Press brake Mechanical or Hydraulic _____
3. What is the minimum & maximum die space opening (14" is min. to get machine in) _____
4. Is welding required? _____ (this is the customers responsibility)
This will result in a 10% additional charge for the additional time required and insert damage that occurs.
5. Will new clamping bars be needed? (Include qty. and dimensions) _____
6. Is there hydraulic clamping? _____
This will require 5% additional charge for additional time required.)
7. Does the machine have power to it? _____ Is it 3 Phase? _____
8. Will there be a maintenance man on duty while we are there? _____
9. Does the Press brake have an auto crown feature? _____
This will require a 5% additional charge for the additional time required (effectively like 2 set ups)
10. Do you need machining of Die holder (bolster)? _____
Machining of die holder (bolster) is additional cost. Four-way die holders sometimes cannot be done.

If yes, what is the overall height, width and length of die holder? _____
Does it bolt on or clamp on to bed? _____ Does it need a crown? _____ Is the holder 1 piece? _____

Email pictures of machine front & end and bed length & width (with tape measure laying on the bed).

\$600.00 per day may be charged for delays to machining due customer related situations such as waiting for access to machine, waiting for customer supplied welding or parts, or waiting for fork lift or crane during set up or teardown.